



MOISTURIZER WITH ORANGE BUTTER

	PHASE	INGREDIENT	FUNCTION	% BY WEIGHT	BATCH SIZE
1.	A	DEIONIZED WATER	DILUENT	62.80	628.00
2.	A	CARBOMER (2% SOLUTION)	EMULSION STABILIZER, VISCOSITY INCREASING AGENT	20.00	200.00
3.	A	DISODIUM EDTA	CHELATING AGENT	0.10	1.00
4.	A	BUTYLENE GLYCOL	SKIN CONDITIONING AGENT	2.00	20.00
5.	B	CETEARYL ALCOHOL & CETEARETH 20	EMULSIFIER	2.00	20.00
6.	B	GLYCERYL STEARATE & PEG 100 STEARATE	EMULSIFIER	1.50	15.00
7.	B	ORANGE BUTTER (OCTYL DODECANOL, BEESWAX, CITRUS AURANTIUM DULCIS (ORANGE) OIL	FILM FORMER, SKIN CONDITIONING AGENT, FRAGRANCE FROM NATURAL OIL	10.00	100.00
8.	C	TRIETHANOLAMINE (99%) PH TO 6.5-7.0	PH ADJUSTER	0.60	6.00
9.	D	GERMABEN II (PG, DIAZOLIDINYL UREA, METHYLPARABEN, PROPYLPARABEN	PRESERVATIVE	1.00	10.00
		Total		100.00	1000.00

Manufacturing instructions: Heat phase A to 70C. Heat phase B to 70C.
Add phase B to phase A. Add phase C. Cool to 50C and add phase D.

pH: 6.69 RV Spindle#6@20RPM Viscosity: 21,250 cps

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