

## EMOLLIENT LIPSTICK ZENIBEE CREAM

	INGREDIENT	FUNCTION	% BY WEIGHT
1.	Pale Pressed Castor Oil	Wax solvent, emollient	23.10
2.	Candelilla	Structure forming wax	7.00
3.	Carnauba No. 1 Flakes	"	2.10
4.	Ozokerite, m.p.75°C	"	2.00
5.	Microcrystalline Wax, m.p.72°C	"	3.50
6.	<b>ZENIBEE CREAM</b> <b>Octyldodecanol and Beeswax</b>	Creamy emollient	15.00
7.	Hexeter ISS Isostearyl Stearoyl Stearate	Wax solvent, emollient	15.00
8.	Eucetanol G Octyldodecanol	Co-solvent 6.00	
9.	Olefin Hydrogenated Lanolin,	Wetting agent	1.00
10.	Triisostearin	Wax solvent, emollient	9.50
11.	Methyl Paraben		0.20
12.	Propyl Paraben		0.10
13.	35% Red #7 Lake/castor oil	Color grind	5.50
14.	30% Blue #1 Lake/castor oil	"	2.00
15.	40% Red Iron Oxide/Castor Oil	"	4.00
16.	Mearmica SV (Mica)	Filler	23.10
T	otal		100.00

*Manufacturing instructions:* Premill pigment grinds using a three roll mill. Combine waxes, oils, and preservatives. Heat to 85°C with propellor agitation until clear. Adjust temperature to 75-80°C. Add pigment grinds and mica, stirring until homogeneous. Fill into molds at 70°C.

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