

**CREAM FOUNDATION**  
**ZENIBEE CREAM**  
 Beeswax esters C-14 to C30

<b>INGREDIENT</b>	<b>1</b>	<b>2</b>
	<b>%</b>	<b>%</b>
<b>Water Phase:</b>	52.61	52.61
Deionized water	0.10	0.10
Dimethicone Copolyol (Silwet L-7087)	10.00	10.00
80% Titanium Dioxide/Talc	0.80	0.80
80% Yellow Iron Oxide/Talc	0.40	0.40
80% Red Iron Oxide	0.08	0.08
French Talc	2.72	2.72
10% Potassium Hydroxide	0.84	0.84
Butylene Glycol	4.00	4.00
Magnesium Aluminium Silicate )	0.80	0.80
Butylene Glycol	2.00	2.00
Cellulose Gum (CMC7H3SF)	0.12	0.12
Sucrose Cocoate )	1.00	1.00
Methyl Paraben	0.20	0.20
Disodium EDTA	0.05	0.05
<b>Oil Phase:</b>		
Propylene Glycol Dicaprylate/Dicaprate )	10.00	7.00
Isostearyl Stearoyl Stearate )	6.00	5.00
<b>Beeswax Esters C-14 to C-30 (ZENIBEE CREAM)</b>	-	4.00
Sorbitam Stearate	3.00	3.00
Cetearyl Alcohol, Dicetyl Phosphate, Ceteth-10 Phosphate	4.00	4.00
Propyl Paraben	0.10	0.10
Deionized Water	1.00	1.00
DMDM Hydantoin	0.18	0.18
	100.00	100.00

**ICH3-43: Manufacturing Procedure:**

Combine oil phase ingredients. Heat to 75-80°C with stirring. Combine water and Dimethicone Copolyol. Begin heating to 75°C and add premilled pigment extenders while homomixing at low speed, avoiding aeration. Add KOH. Combine and add Butylene Glycol and MgAl Silicate. Homogenize for 15 minutes. Combine Butylene Glycol and CMC. Homogenize for 15 minutes. Add remaining water phase ingredients. When homogenous, add oil to water phase with homogenization. Maintain temperature and agitation for 15 minutes. Cool to 45°C with sidesweep agitation. Combine and add water and DMDMH. Cool to 30°C.

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